

PROCUT A

Metal Cutting Oil for High-Speed Metal Cutting Operations

Description

Procut A is a neat, chlorine free cutting oil formulated with well refined mineral oil and additive package of the latest technology.

Applications

It is formulated for high-speed metalcutting operations and suitable for:

- Machining of both ferrous and non-ferrous metals.
- Deep drilling of aluminum alloys.
- Honing.

Benefits

- Due to its transparency, it provides the operator to see processed piece during operation, it provides efficiency.
- Suitable for use in high-speed operations due to its low viscosity.
- Reduces product loss within the chips formed during the
- It has no bothering odour.
- Provides very good surface finish on machined pieces.
- Contains anti-mist additives.
- Suitable in the machining operations of yellow metals (copper and copper alloys).
- Does not cause any spots and tarnished areas on machined surfaces.

Typical Specifications*

Density, 15 °C, kg/liter	ASTM D4052	0,866
Flash Point, COC, °C	ASTM D92	182
Viscosity, 40 °C, mm ² /s	ASTM D445	18,1
Pour Point, °C	ASTM D97	-15

* Values shown may differ between productions.

